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Decal Application Instructions

A. Surface Preparation

All surfaces must be considered dirty and must be cleaned prior to the application of the decals. Recommended cleaning procedures for specific surfaces are listed below.

1. Plastics and Glass

Saturate a clean cloth with rubbing alcohol and wipe the surface. (Cleaners that don't leave any residue, such as Windex window cleaner, may be used.) Wipe the surface dry with a clean, dry, lint-free cloth.

2. Painted Metals and Base Metals

Freshly painted surfaces must be allowed to dry at least one week prior to application of decals. These surfaces must be cleaned with a solvent such as rubbing alcohol or denatured alcohol. Dry the surface with a lint-free cloth before the solvent evaporates.

3. Interior Painted Surfaces

Freshly painted surfaces must be allowed to dry at least one week prior to application of decals. Clean the area where the decals are to be applied with a household cleaner such as 409. Rinse thoroughly with water and dry.

B. Temperature Requirements

Air and application surface temperatures must be above 40°F for application of the decals. The application surface may be mechanically heated to raise the surface temperature.

C. Application Instructions

See reverse side.

D. Post Application Considerations

Some air bubbles may be present after application is completed. Small bubbles should disappear after a few days. Larger bubbles may be "popped" by pricking them with a sewing needle or straight pin and pressing the air out through the pinholes.

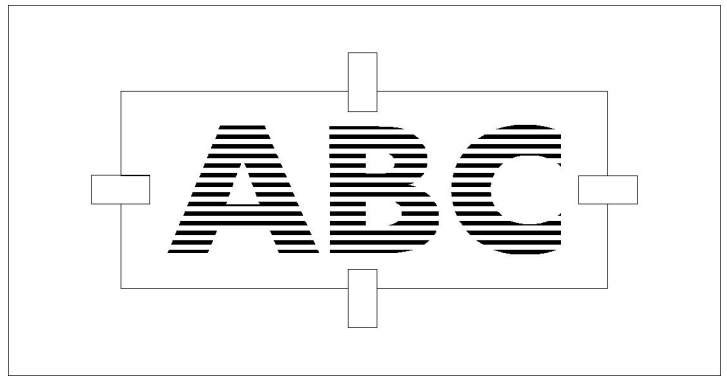
Avoid pressure washing the surface where the decal has been applied for approximately two weeks to allow time for the adhesive to bind to the surface. After two weeks, use care when pressure washing areas with decals. Excessive pressure may cause the decals to peel off.

Unprinted decals may be wiped with alcohol or mild detergents if they become soiled. Printed decals may be cleaned with mild soap and water. Do not use abrasive or commercial strength cleaners.

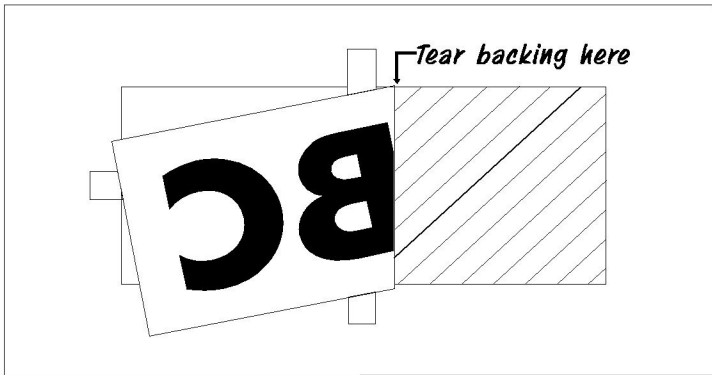
C. Application Instructions



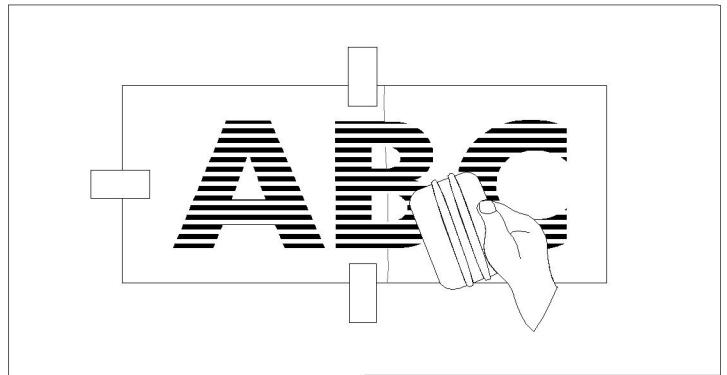
1. Tape the decal in the proper location with 1"-2" strips of masking tape placed across the middle of each side of the decal, as shown above. Make sure the decal is positioned exactly where you want it. Measuring to a reference point is recommended.



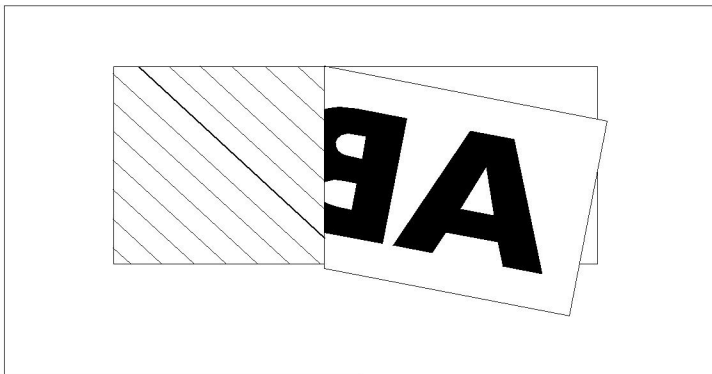
2. Once you have the decal exactly where you want it, place additional strips of masking tape at the top and bottom, as shown above, to anchor the decal.



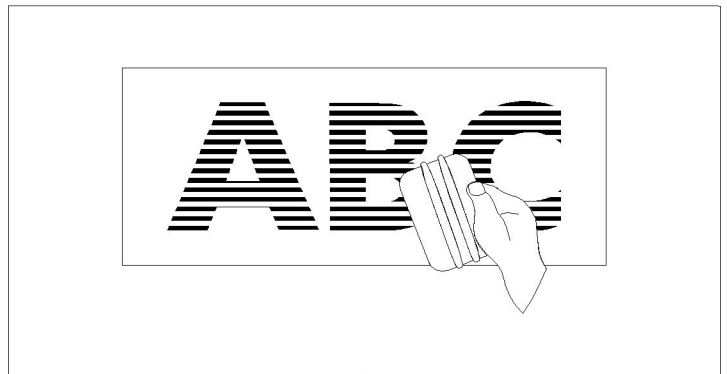
3. Remove the masking tape on the right side and peel back the top film (the transfer tape) which has the decal adhered to it. Tear the right half of the backing away to the center of the decal.



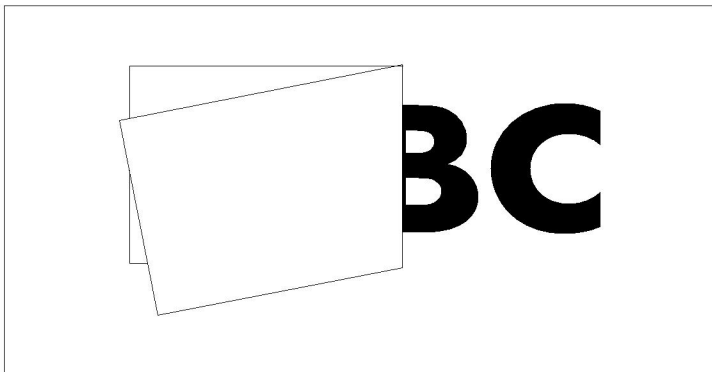
4. Carefully lay the right half of the transfer tape (with the decal) back in place while using a squeegee to ensure a smooth application. A credit card, driver's license, or even your fingers will work if you do not have a squeegee.



5. Remove the remaining pieces of masking tape. Then remove the remainder of the backing and carefully lay the left half of the transfer tape (with the decal) back in place using a squeegee.



6. Thoroughly squeegee over the entire surface of the transfer tape to insure good contact of the decal to the surface.



7. Carefully remove the transfer tape by pulling the tape across the decal at a near 180° angle.

If you need assistance, please call us.

SIGN PRO

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